3300 XL Rotary Position Transducer (RPT)
Bently Nevada™ Asset Condition Monitoring

Description

The 3300 XL Rotary Position Transducer (RPT) measures angular rotation. Its most common use is for measuring valve position on steam turbines. Valve position information is utilized to adjust inlet valves, determine operating efficiency and measure the load of the turbine.

The 3300 XL RPT attaches to the end of a steam valve control shaft using a flexible coupling (not provided). The 3300 XL Rotary Position Transducer consists of a housing, cylinder and shaft, conduit fitting and a non-contacting eddy-current 3300 XL Proximity Transducer System. The 3300 XL probe views the precisely machined cylinder. As the steam turbine control valve opens or closes, the steam valve control shaft and the 3300 XL RPT cylinder rotate. This causes the gap voltage reading of the Proximity Transducer System to change. The change in the gap voltage is proportional to the change in valve opening.

The 3300 XL RPT is available in three different rotational ranges to optimize its performance - 100 degrees, 200 degrees, or 300 degrees. It is compatible with our 3500/45 Position Monitors. The 3500/45 monitor and 3300 XL RPT utilize the advanced "Transducer OK" checking inherent in Bently Nevada eddy current proximity transducer measurements.
Specifications

Unless otherwise noted, the following specifications are for a 3300 XL Rotary Position Transducer (RPT) between +18°C and +27°C (+64°F to +80°F), with a -24 Vdc power supply and a 10 kΩ load.

Electrical

Power:

Requires -17.5 Vdc to -26 Vdc without barriers at 12 mA maximum consumption.

Supply Sensitivity:

Less than 2 mV change in output voltage per volt change in input voltage.

Output resistance:

50 Ω

Table 1. Probe dc resistance (nominal) (R_probe):

<table>
<thead>
<tr>
<th>Probe Length</th>
<th>Resistance from the Center Conductor to the Outer Conductor (R_probe) (ohms)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>7.59 + 0.05</td>
</tr>
<tr>
<td>5.0</td>
<td>8.73 + 0.70</td>
</tr>
<tr>
<td>9.0</td>
<td>9.87 + 0.90</td>
</tr>
</tbody>
</table>

Table 2. Extension cable dc resistance (nominal): 69.9 pF/m (21.3 pF/ft) typical

<table>
<thead>
<tr>
<th>Length of Extension Cable</th>
<th>Resistance from Center Conductor to Center Conductor (R CORE) (pF/m)</th>
<th>Resistance from Outer Conductor to Outer Conductor (R JACKET) (pF/m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.0</td>
<td>0.88 + 0.13</td>
<td>0.26 + 0.05</td>
</tr>
<tr>
<td>8.0</td>
<td>1.76 + 0.26</td>
<td>0.53 + 0.11</td>
</tr>
</tbody>
</table>

Extension cable capacitance:

Field wiring:

0.2 to 1.5 mm² (16 to 24 AWG) [0.25 to 0.75 mm² (18 to 23 AWG) with ferrules]. Recommend using three-conductor shielded triad cable. Maximum length of 305 metres (1,000 feet) between the 3300 XL Proximitor® Sensor and the monitor.

Average Scale Factor

100° Ramp: 140 + 8 mV/degrees of shaft rotation.

200° Ramp: 70 ± 4 mV/degrees of shaft rotation.

300° Ramp: 50 ± 3 mV/degrees of shaft rotation.

System performance over extended temperatures:

With the Rotary Position Transducer casing and 1 metre of probe cable between the temperature range of -35°C to +120°C (-3TF to +248°F) with the Proximitor® Sensor and extension cable between 0°C to +45°C (+32°F to +113°F), the system output remains within the following specifications:

100° Ramp: Typical system not more than 0.6%.

200° Ramp: Typical system not more than 0.8%.

300° Ramp: Typical system not more than 1.5%.

Electrical Classification

Complies with the European CE mark.
Mechanical Materials

**Probe Tip:**
Polyphenylene sulfide (PPS).

**Probe Case:**
AISI 304 stainless steel (SST).

**Probe Cable and Extension Cable:**
75 Ω triaxial, fluoroethylene propylene (FEP) insulated cable.

**Housing:**
Cast aluminum.

**Bearings:**
Sintered bronze MIL-B-5687A Type, vacuum-impregnated MIL-L-6085.

**Ramp:**
4140 steel.

**Shaft:**
303 stainless steel.

**Retaining clips:**
PH15-7 MO stainless steel.

**Probe mounting adapter:**
303 stainless steel.

**Conduit Fitting:**
2024-T4 or 2024-T351 aluminum.

**Bearing cover:**
6061-T6 aluminum.

**Mounting plate:**
6061-T6 aluminum.

**Proximitor Sensor:**
A308 aluminum.

**Connectors:**
Gold-plated brass.

Tensile Strength (maximum rated):
- 330 N (75 lbf) from transducer case to cable.
- 270 N (60 lbf) at probe lead to extension cable connectors.

**Minimum Cable Bend Radius:**
25.4 mm (1.0 in).

**Total System Weight (typical):**
1.8 kg (4.0 lbm)

**Rotary position sensor:**
1.4 kg (3 lbm)

**Extension cable:**
37 g/m (0.4 oz/ft)

**Proximitor Sensor:**
246 g (8.7 oz)

Environmental Limit:

Rotary position sensor and extension cable operating temperature range:
-51°C to +177°C (-60°F to +351°F)

Proximitor Sensor operating temperature range:
-35°C to +85°C (-31°F to +185°F)

Relative Humidity:
100% condensing, non-submersible when connectors are protected.
Ordering Information

3300 XL Rotary Position Transducer
330165-AXX-BXX-CXX

A: System Length and Probe Length Option:
   5 0  5 metre system with 5 metre probe, no extension cable
   5 1  5 metre system with 1 metre probe, 4 metre extension cable
   9 0  9 metre system with 9 metre probe, no extension cable
   9 1  9 metre system with 1 metre probe, 8 metre extension cable

B: Proximititor Sensor Mounting Option:
   0 0  Panel mount
   0 1  DIN mount
   0 2  No mounting hardware

C: Rotational Range:
   0 1  100 degree maximum rotational range
   0 2  200 degree maximum rotational range
   0 3  300 degree maximum rotational range

D: Hazardous Area Approvals:
   0 0  Without approvals

Accessories
144203 Performance Specification

Replacement 3300 XL Proximititor Sensor
330180-AXX-00

A: Total Length and Mounting Option:
   5 0  5.0 metre (16.4 feet) system length, panel mount
   5 1  5.0 metre (16.4 feet) system length, DIN mount
   5 2  5.0 metre (16.4 feet) system length, no mounting hardware
   9 0  9.0 metres (29.5 feet) system length, panel mount
   9 1  9.0 metres (29.5 feet) system length, DIN mount
   9 2  9.0 metres (29.5 feet) system length, no mounting hardware

Replacement 3300 XL Extension Cable
330130-AXXX-00-00

   0 4 0  4 m (13.1 ft) extension cable
   0 8 0  8 m (26.2 ft) extension cable

Additional accessories can be found in the following Bently Nevada Specifications Sheets:

- Transducer Accessories (145668-01)
- Connectors (141603-01)
- 3300 XL Proximititor Housing (141195-01)
- 3300 XL 8 mm Proximity Transducer System (141194-01)
- Proximititor Sensors, Interface Modules, and VDC Housings (141599-01)
Figures

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